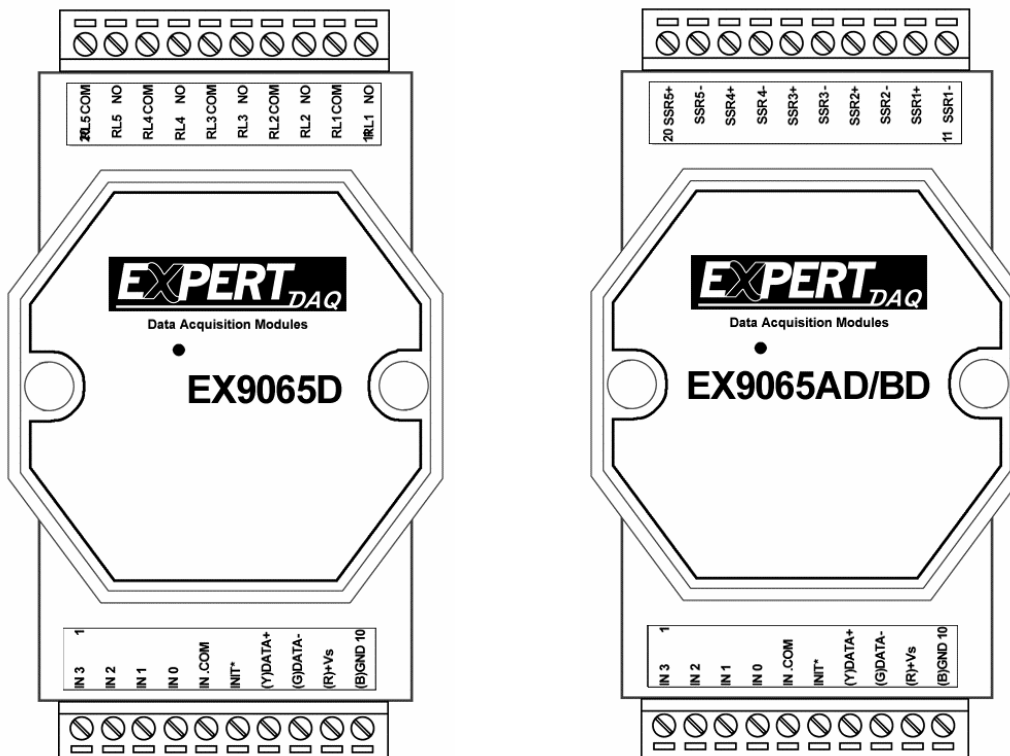


1. Introduction

EX-9065D series provides 5 relay output channels and 4 isolated digital input channels. all relay output channels are differential with individually common . (See Sec. 1.2.1 Block diagram)

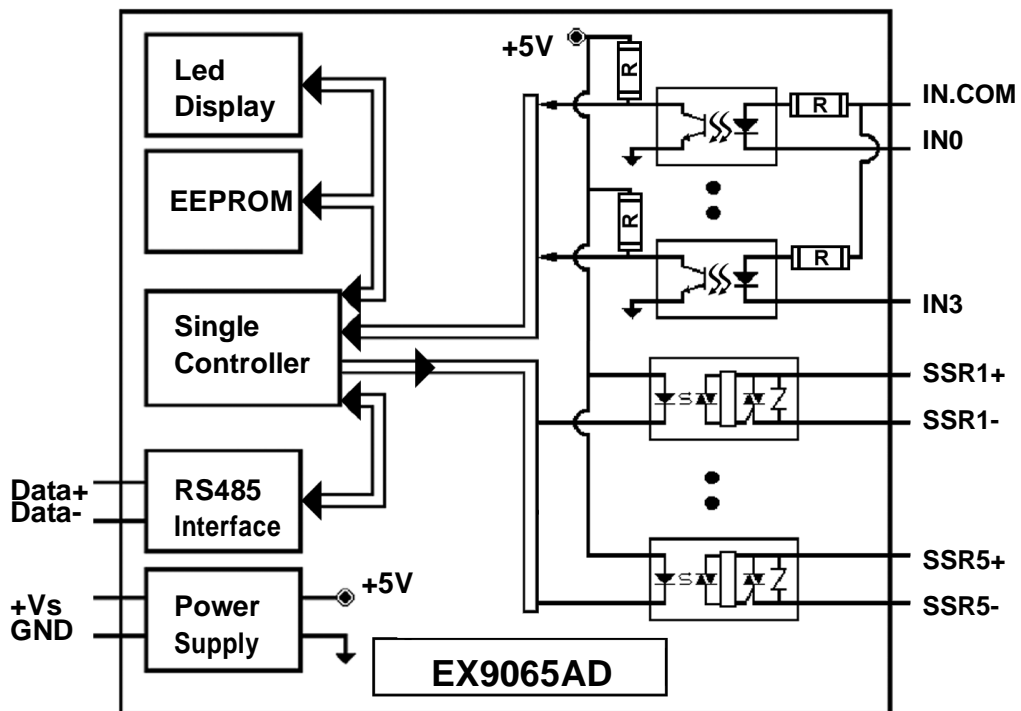
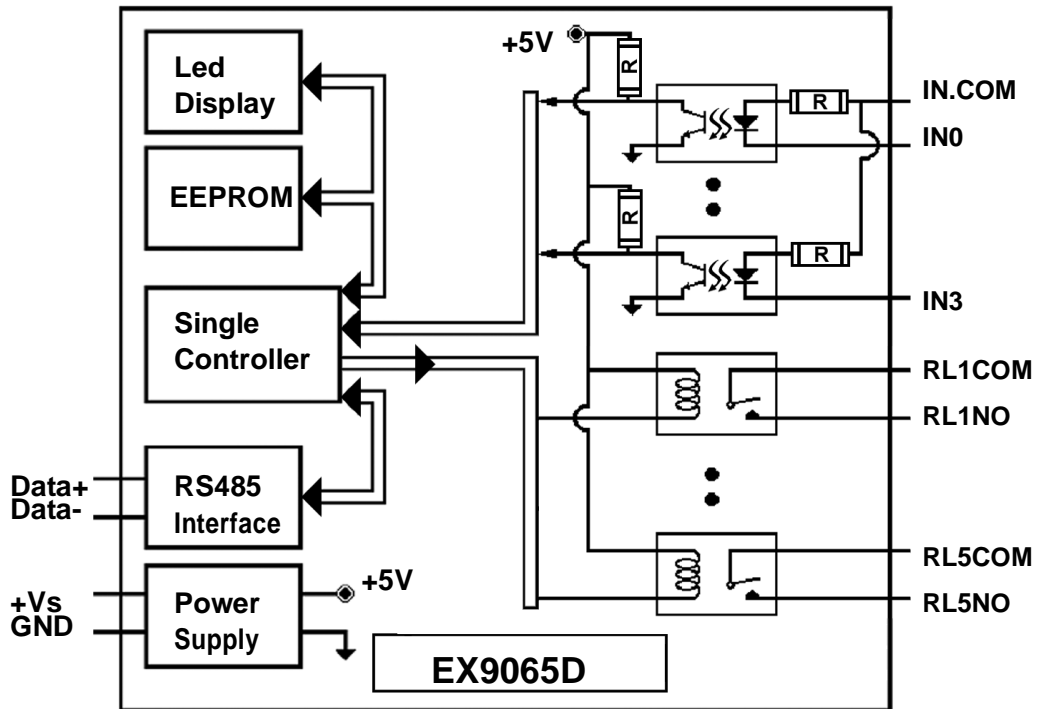


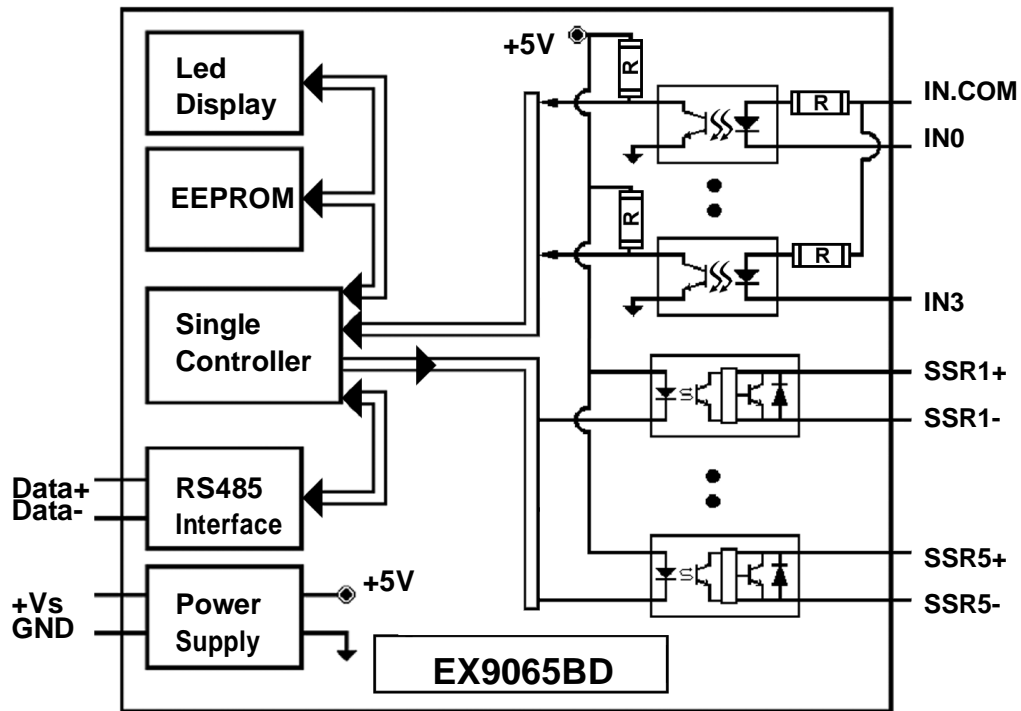
1.1 Specifications

	EX-9065D	EX-9065AD	EX-9065BD
Digital Output			
Output Channels	5 Relay Output Channels		
Relay Type	Form A	AC-SSR, Normal Open	DC-SSR, Normal Open
	Contact Rating: 5A@250VAC 5A@30VDC Surge Strength: 4000V Operate Time: 6mS Max Release Time: 3mS Max Min. Life: 10 ⁵ ops	Load Voltage Range: 24 to 265 Vrms Leakage Current: 1.5mArms Max Load Current: 1.0Arms Min. Operate Time: 1mS Min. Release Time: 1/2 cycle+1mS Dielectric Strength: 2500Vrms	Load Voltage Range: 3 to 30 VDC Leakage Current: 0.1mA Max Load Current: 1.0A Min. Operate Time: 1mS Min. Release Time: 1mS Dielectric Strength: 2500Vrms
Digital Input			
Input Channels	4 isolated input channels with common source		
Logical Level 1	+4V to +30V		
Logical Level 0	+1V Max		
Input Impedance	3K Ohms		
Isolation Voltage	3750Vrms		
Environment			
Power Requirement	+10 to +30 VDC		
Power Consumption	2.2W	1.6W	1.5W
Operating Temperature	-25°C to +75°C		
Storage Temperature	-30°C to +75°C		

1.2 Wire connection

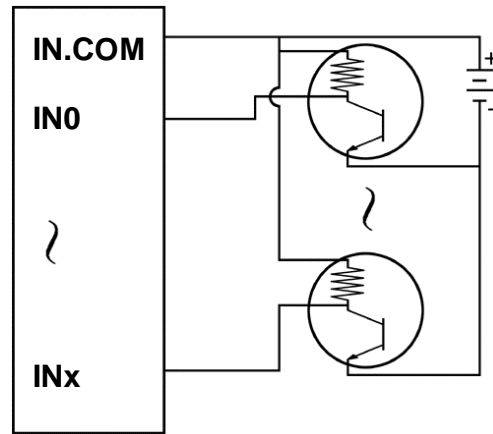
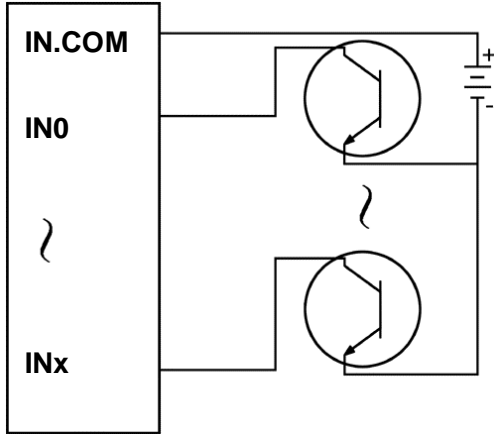
1.2.1 Block Diagrams



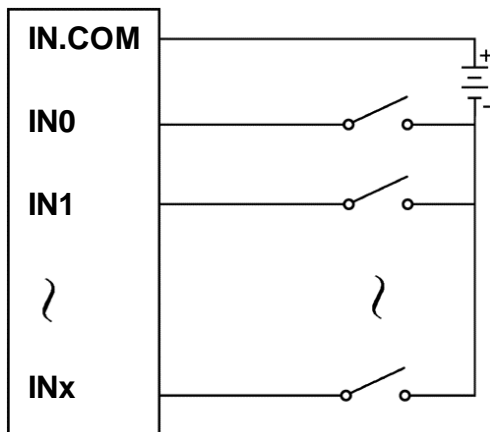


1.2.2 Wiring diagram for the EX-9065D

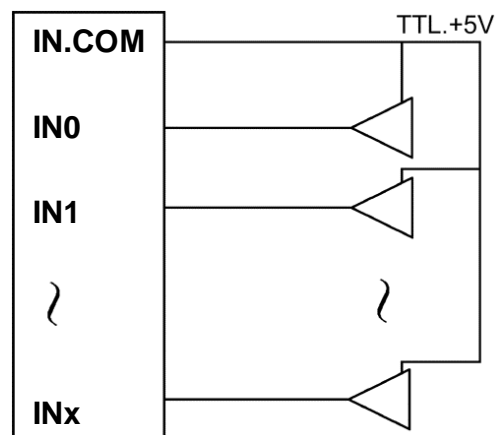
Open Collector signal Input



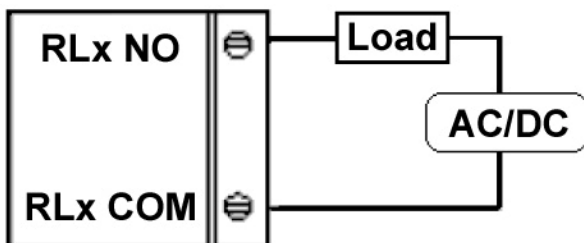
Dry Contact signal Input



TTL/CMOS signal Input



Relay output



1.3 Default Settings

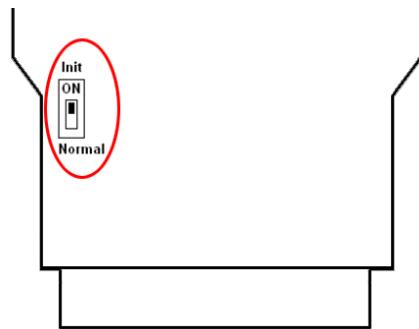
Default settings for the EX-9065D/AD/BD modules are as follows:

- . Module Address: 01
- . DIO Type: 40
- . Baud Rate: 9600 bps

1.4 INIT* Mode Operation

Each EX9000 module has a build-in EEPROM to store configuration information such as address, type, baudrate and other information. Sometimes, user may forget the configuration of the module. Therefore, the EX9000 have a special mode named "INIT* mode" to help user to resolve the problem. The "INIT* mode" is setting as Address=00, Baudrate=9600bps, no Checksum .

Originally, the INIT* mode is accessed by connecting the INIT* terminal to the GND terminal. New EX9000 modules have the INIT* switch located on the rear side of the module to allow easier access to the INIT* mode. For these modules, INIT* mode is accessed by sliding the INIT* switch to the Init position as shown below.



To enable INIT* mode, please following these steps:

Step1. Power off the module

Step2. Connect the INIT* pin with the GND pin.

(or sliding the INIT* switch to the Init* ON position)

Step3. Power on

Step4. Send command \$002 (cr) in 9600bps to read the Configuration stored in the module's EEPROM.

There are commands that require the module to be in INIT* mode.

They are:

1. %AANNTTCFF when changing the Baud Rate and checksum settings. See Section 2.1 for details.
2. \$AAPN, See Modbus relative Manual for details.

1.5 Module Status for DIO, AIO

Power On Reset or **Module Watchdog Reset** will let all output goto **Power On Value**. And the module may accept the host's command to change the output value.

Host Watchdog Timeout will let all output goto **Safe Value**. The module's status(read by command~AA0) will be 04, and the output command will be ignored.

1.6 Dual Watchdog Operation for DIO, AIO

Dual Watchdog=Module Watchdog + Host Watchdog

The Module Watchdog is a hardware reset circuit to monitor the module's operating status. While working in harsh or noisy environment, the module may be down by the external signal. The circuit may let the module to work continues and never halt.

The Host Watchdog is a software function to monitor the host's operating status. Its purpose is to prevent the network from communication problem or host halt. When the timeout interval expired, the module will turn all outputs to predefined Safe Value. This can prevent the controlled target from unexpected situation.

The EX9000 module with Dual Watchdog may let the control system more reliable and stable.

1.7 Reset Status

The Reset Status is set while the module power on or reset by module watchdog and is cleared while the command read Reset Status (\$AA5) applied. This is useful for user to check the module's working status. When the Reset Status is set means the module is reset and the output may be changed to the PowerOn Value. When the Reset Status is clear means the module is not resetted and the output is not changed.

1.8 Digital O/P

The module's output have 3 different situation:

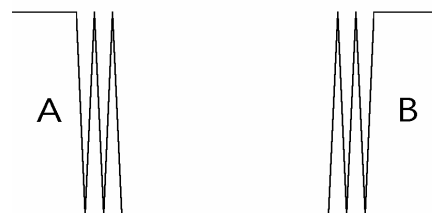
<1>**Safe Value.** If the host watchdog timeout status is set, the output is set to Safe Value. While the module receive the output command like @AA(Date) or #AABBDD, the module will ignore the command and return "!". And will not change the output to the output command value. **The host watchdog timeout status is set and store into EEPROM while the host watchdog timeout interval expired and only can be cleared by command ~AA1.** If user want to change the output it need to clear the host watchdog timeout status firstly and send output command to change the output into desired value.

<2>**PowerOn Value.** Only the module reset and the host watchdog timeout status is clear, the module's output is set to predefined Power On Value.

<3> **Output Command Value.** If the host watchdog timeout status is clear and user issue a digital output command like @AA (Data) or #AABBDD to module for changing the output value. The module will response success (receive>).

1.9 Latch Digital I/P

For example, use connect the key switch to Digital input channel of a digital input/output module and want to read the key stroke. The Key input is a pulse digital input and user will lost the strike. While reading by command \$AA6 in A and B position, the response is that no key stroke and it will lose the key stroke information. Respectely, the read latch low digital input command \$AAL0 will solve this problem. When issue \$AAL0 command in A and B position, the response denote that there is a low pulse between A and B position for a key stroke.



1.10 Configuration Tables

Baud Rate Setting (CC)

Code	03	04	05	06	07	08	09	0A
Baud rate	1200	2400	4800	9600	19200	38400	57600	115200

Data Format Setting (FF)

7	6	5	4	3	2	1	0
*1	*2	*3					

***1:** Counter Update Direction: 0 =Falling Edge,
1=Rising Edge.

***2:** Checksum Bit : 0=Disable, 1=Enable.

***3:** The reserved bits should be zero.

Read Digital Input/Output Data Format table

Data of \$AA6,\$AA4,\$AALS:(**First Data**)(**Second Data**)00

Data of @AA:(**First Data**)(**Second Data**)

Note: Both the First Data and the Second Data are in two hexadecimal digitals format.

Module	The First data		The Second data	
EX9065D	DO1~DO5	00~1F	DI0~DI3	00~0F

2.2 #**

Description: Synchronized Sampling

Syntax: #**[CHK](cr)

delimiter character

** synchronized sampling command

Response: No response

Example:

Command: #** No response

Send synchronized sampling command to all modules.

Command: \$014 Receive: !10F0000

Read synchronized data from address 01, return S=1, first read and data is 0F0000

Command: \$014 Receive: !00F0000

Read synchronized data from address 01, return S=0, have readed and data is 0F0000

2.3 #AABBDD

Description: Digital Output

Syntax: #AABBDD[CHK](cr)

delimiter character

AA address of reading/response module(00 to FF)

BBDD Output command and parameter

For output multi-channel, the BB=00, 0A or 0B the select which output group, and the DD is the output value

Parameter for Multi-Channel Output					
	Output Channels	DD for command #AABBDD			
		BB=00/0A		BB=0B	
EX9042D	13	00 to FF	DO(0~7)	00 to 1F	DO(8~12)
EX9043D	16	00 to FF	DO(0~7)	00 to 1F	DO(8~15)
EX9044D	8	00 to FF	DO(0~7)	NA	NA
EX9050D	8	00 to FF	DO(0~7)	NA	NA
EX9055D	8	00 to FF	DO(0~7)	NA	NA
EX9060D	4	00 to 0F	RL(1~4)	NA	NA
EX9063D	3	00 to 07	RL(1~3)	NA	NA
EX9065D	5	00 to 1F	RL(1~5)	NA	NA
EX9066D	7	00 to 7F	RL(1~7)	NA	NA
EX9067D	7	00 to 7F	RL(1~7)	NA	NA

For output single-channel, the BB=1c, Ac or Bc where c is the selected channel, and the DD must be 00 to clear output and 01 to set output.

Parameter for Single-Channel Output				
	Single channel output command #AABBDD			
	c for BB=1c/Ac		c for BB=Bc	
EX9042D	0 to 7	DO(0~7)	0 to 4	DO(8~12)
EX9043D	0 to 7	DO(0~7)	0 to 7	DO(8~15)
EX9044D	0 to 7	DO(0~7)	NA	NA
EX9050D	0 to 7	DO(0~7)	NA	NA
EX9055D	0 to 7	DO(0~7)	NA	NA
EX9060D	0 to 3	RL(1~4)	NA	NA
EX9063D	0 to 2	RL(1~3)	NA	NA
EX9065D	0 to 4	RL(1~5)	NA	NA
EX9066D	0 to 6	RL(1~7)	NA	NA
EX9067D	0 to 6	RL(1~7)	NA	NA

Response: Valid Command: >

Invalid Command: ?

Ignore Command: !

Delimiter for ignore the command. The module's host watchdog timeout status is set, and the output is set to Safe Value.

Example:

Command: #021001

Receive: >

Assume module is EX9065D, set address 02 output channel 0 on, return success.

Command: #021001

Receive: >

Assume module is EX9065D, set address 02 output channel 0 on, return ignore, The module's host watchdog timeout status is set, and the output is set to Safe Value.

2.4 #AAN

Description: Read Digital Input Counter from channel N

Syntax : #AAN[CHK](cr)

delimiter character

AA address of reading/response module (00 to FF)

N channel to read

Response: Valid Command: >(Data)

Invalid Command: ?AA

(Data) digital input counter value in decimal, from 00000 to 99999

Example:

Command: #032

Receive: !0300103

Read address 03 digital input counter value of channel 2, return value 103.

Command: #029

Receive: ?02

Read address 02 digital input counter value of channel 9, return the channel is not available.

2.5 \$AA2

Description: Read configuration.

Syntax: \$AA2[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

2 command for read configuration

Response: Valid Command: **!AATCCFF**

Invalid Command: **?AA**

TT type code of module, it must be 40

CC baudrate code of module

FF data format of module

Example:

Command: \$012

Receive: !01400600

Read the configuration of module 01, return DIO mode, baudrate 9600, no checksum.

Note: check configuration Tables

2.6 \$AA4

Description: Reads the synchronized data

Syntax: \$AA4[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

4 command to read the synchronized data

Response: Valid Command: **!S(Data)**

Invalid Command: **?AA**

S status of synchronized data, 1=first read, 0=been readed

(Data) synchronized DIO value. See Section 1.10 for data format.

Example:

Command: \$014

Receive: ?01

Read address 01 synchronized data, return no data available.

Command: #**

no response

Send synchronized sampling to all modules.

Command: \$014

Receive: !1070000

Read address 01 synchronized data, return S=1, first read, and synchronized data 0700

2.7 \$AA5

Description: Read Reset Status

Syntax: \$AA5[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

5 command for read reset status

Response: Valid Command: **!AAS**

Invalid Command: **?AA**

S reset status, 1=the module is been reset, 0=the module is not been rested

Example:

Command: \$ 015

Receive: !011

Read address 01 reset status, return module is been reset

Command: \$ 015

Receive: !010

Read address 01 reset status, return no reset occurred.

2.8 \$AA6

Description: Read Digital I/O Status

Syntax: \$AA6[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

6 command for read channel status

Response: Valid Command: **!(Data)**

Invalid Command: **?AA**

(Data) **(First Data)(Second Data)00**

Note: Both the First Data and the Second Data are in two hexadecimal digitals format.

Module	The First data		The Second data	
EX9065D	DO1~DO5	00~1F	DI0~DI3	00~0F

Example:

Command: \$016

Receive: !070000

Assume module is EX9065, read address 01 DIO status, return 0700, digital output channel 1~3 are on, digital input channel 0~3 are off.

2.9 \$AAF

Description: Read Firmware Version

Syntax: \$AAF[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

F command for read firmware version

Response: Valid Command: **!AA(Data)**

Invalid Command: **?AA**

(Data) Firmware version of module

Example:

Command: \$01F

Receive: !01D03.11

Read address 01 firmware version, return version D03.11

2.10 \$AAM

Description: Read Module Name

Syntax: \$AAM[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

M address of reading/response module(00 to FF)

Response: Valid Command: **!AA(Data)**

Invalid Command: **?AA**

(Data) Name of module

Example:

Command: \$01M

Receive: !019065

Read address 01 module name, return name 9065

2.11 \$AAC

Description: Clear Latched Digital Input

Syntax: \$AAC[CHK](cr)

\$ delimiter character

AA address of reading/response module (00 to FF)

C command for clear latched digital input

Response: Valid Command: !**AA**

Invalid Command: ?**AA**

Example:

Command: \$01L0

Receive: !010F0F00

Read address 01 latch-low data, return 0F0F.

Command: \$01C

Receive: !01

Clear address 01 Latched data, return success.

Command: \$01L0

Receive: !000000

Read address 01 latch-low data, return 0000.

2.14 @AA

Description: Read Digital I/O Status

Syntax: @AA[CHK](cr)

@ delimiter character

AA address of reading/response module (00 to FF)

Response: Valid Command: >(Data)

Invalid Command: ?AA

(Data) (First Data)(Second Data)

Note: Both the First Data and the Second Data are in two hexadecimal digitals format.

Module	The First data		The Second data	
EX9065	DO1~DO5	00~1F	DI0~DI3	00~0F

Example:

Command: @01

Receive: >0700

Assume module is EX9065M, read address 01 DIO status, return 0700, digital output channel 1~3 are on, digital input channel 0~3 are off.

2.15 @AA(Data)

Description: Set Digital I/O Status

Syntax: @AA(Data)[CHK](cr)

@ delimiter character

AA address of reading/response module (00 to FF)

(Data) output value, the data format is following:

(Data) is one character for output channel less than 4

For EX9060D, from 0 to F

For EX9063D, from 0 to 7

(Data) is two characters for output channel less than 8

For EX9044D/50D/55D, from 00 to FF

For EX9065D, from 00 to 1F

For EX9066D/67D, from 00 to 7F

(Data) is four characters for output channel less than 16

For EX9042D, from 0000 to 1FFF

For EX9043D, from 0000 to FFFF

Response: Valid Command: >

Invalid Command: ?

Ignore Command: !

! delimiter for ignore command. The module is in Host Watchdog Timeout Mode, and the output is set to safe value.

Example:

Command: @017 Receive: >

Output address 01 value 7, return success.(The example is suitable for EX9065's digital output channel 1~3 are on)

2.17 ~**

Description: Host OK

Host send this command to all modules for send the information “Host OK”

Syntax: ~**[CHK](cr)

~ delimiter character

** command for all modules

Response: No response

Example:

Command: ~**

No response

2.18 ~AA0

Description: Read Module Status

Syntax: ~AA0[CHK](cr)

~ delimiter character

AA address of reading/response module (00 to FF)

0 command for read module status

Response: Valid Command: **!AASS**

Invalid Command: **?AA**

SS module status, 00=host watchdog timeout status is clear,04=host watchdog timeout status is set. The status will store into EEPROM and only may reset by the command ~AA1.

2.19 ~AA1

Description: Reset Module Status

Syntax: ~AA1[CHK](cr)

~ delimiter character

AA address of reading/response module (00 to FF)

1 command for reset module status

Response: Valid Command: !**AA**

Invalid Command: ?**AA**

2.20 ~AA2

Description: Read the Host Watchdog Timeout Value

Syntax: ~AA2[CHK](cr)

~ delimiter character

AA address of reading/response module (00 to FF)

2 command for read host watchdog timeout value

Response: Valid Command: !**AAEVV**

Invalid Command: ?**AA**

E host watchdog enable status, 1=Enable, 0=Disable

VV timeout value in HEX format, each count is 0.1 second

01=0.1 second and FF=25.5 seconds

Reset the host watchdog timer. Wait for about 10 seconds and don't send command~**, the LED of module will go to flash. The flash LED indicates the host watchdog timeout status is set.

Command: ~010

Receive: !0104

Read address 01 module status, return host watchdog timeout status is set.

Command: ~012

Receive: !01064

Read address 01 host watchdog timeout value, return that host watchdog is disabled, and time interval is 10.0 seconds.

Command: ~011

Receive: !01

Reset address 01 host watchdog timeout status, return success And the LED of this module stop flash.

Command: ~010

Receive: !0100

Read address 01 module status, return host watchdog timeout status is clear.

2.22 ~AA4V

Description: Read Power On/Safe Value

Syntax: ~AA4V[CHK](cr)

~ delimiter character
AA address of reading/response module (00 to FF)
4 command for read Power On/Safe value
V P= read Power On Value, S= read Safe Value

Response: Valid Command: !**AA(Data)**

Invalid Command: ?**AA**

(Data) Power On Value or Safe Value

For EX9042D/43D(Data) is **VVVV**,

where **VVVV** is the Power On Value (or Safe Value).

For other modules, (Data) is **VV00**,

where **VV** is the Power On Value(or Safe Value).

Example:

Command: @0100 Receive: >

Output address 01 Value 00, return success.

Command: ~015S Receive: !01

Set address 01 Safe Value, return success.

Command: @01FF Receive: >

Output address 01 Value FF, return success..

Command: ~015P Receive: !01

Set address 01 Power On Value, return success.

Command: ~014S Receive: !0100
Read address 01 Safe Value, return 00.

Command: ~014P Receive: !01FF
Read address 01 Power On Value, return FF.

2.23 ~AA5V

Description: Set Power On/Safe Value

Syntax: ~AA5V[CHK](cr)

~ delimiter character

AA address of reading/response module (00 to FF)

5 command for set Power On/Safe value

V P= set current output as Power On Value, S= set current output as Safe Value

Response: Valid Command: !**AA**

Invalid Command: ?**AA**

Example:

Command: @017 Receive: >

Output address 01 Value 7, return success.

Command: ~015P Receive: !01

Set address 01 Power On Value, return success.

Command: @011 Receive: >

Output address 01 Value 1, return success.

Command: @015S Receive: !01

Set address 01 Safe Value, return success..

Command: ~014P Receive: !010700

Read address 01 Power On Value, return 07.

Command: ~014S Receive: !010100

Read address 01 Safe Value, return 01.